

1. A stackable horizontal dispensing container comprising:
  - a pallet base;
  - a pallet cover;
  - a three sided sleeve extending between the pallet base and the pallet cover, the sleeve, pallet base and pallet cover defining an interior of the horizontal dispensing container;
    - a rectangular frame secured to opposed sides of the sleeve such that the rectangular frame defines an opening on a fourth side of the horizontal dispensing container.
2. The horizontal dispensing container of claim 1 wherein the sleeve is made of one piece of material.
3. The horizontal dispensing container of claim 1 wherein the sleeve is made of multiple pieces of material joined together.
4. The horizontal dispensing container of claim 1 further comprising dunnage inside the interior of the horizontal dispensing container.
5. The horizontal dispensing container of claim 4 wherein the dunnage comprises intersecting partitions.
6. The horizontal dispensing container of claim 4 wherein the dunnage comprises pouches.

7. The horizontal dispensing container of claim 6 wherein the pouches are supported by the pallet cover.
8. The horizontal dispensing container of claim 4 wherein the dunnage is supported by braces extending between opposed sides of the sleeve.
9. The horizontal dispensing container of claim 1 wherein the sleeve is made of corrugated plastic.
10. The horizontal dispensing container of claim 9 wherein the corrugations extend vertically.
11. The horizontal dispensing container of claim 9 wherein the corrugations extend horizontally.
12. The horizontal dispensing container of claim 1 further comprising fasteners extending through the pallet base, pallet cover and sleeve to secure the pallet base, pallet cover and sleeve together.
13. The horizontal dispensing container of claim 1 further comprising a brace extending between opposed sides of the sleeve.

14. The horizontal dispensing container of claim 1 wherein the sleeve is made from three plies of plastic, two generally planar face plies and a middle ply having a plurality of dimples sandwiched between the face plies.

15. The horizontal dispensing container of claim 1 wherein the sleeve is less than twenty millimeters thick.

16. A stackable horizontal dispensing container comprising:

- a pallet base;
- a pallet cover;
- a three sided sleeve removably secured to the pallet base and the pallet cover; and
- a rectangular frame secured to opposed sides of the sleeve, the rectangular frame defining an opening on a fourth side of the horizontal dispensing container, whereby the container provides horizontal access to product residing in the interior of the container.

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17. The horizontal dispensing container of claim 16 further comprising dunnage inside the interior of the horizontal dispensing container.

18. The horizontal dispensing container of claim 17 wherein the dunnage comprises intersecting partitions.

19. The horizontal dispensing container of claim 17 wherein the dunnage comprises pouches.

20. The horizontal dispensing container of claim 19 wherein the pouches are supported at least in part by the sleeve.

21. The horizontal dispensing container of claim 16 further comprising braces for supporting dunnage.

22. The horizontal dispensing container of claim 17 wherein the dunnage is supported, at least in part, by the pallet cover.
23. The horizontal dispensing container of claim 16 wherein the sleeve is made from three plies of plastic, two generally planar face plies and a middle ply having a plurality of dimples sandwiched between the face plies.
24. The horizontal dispensing container of claim 16 wherein the sleeve is made of corrugated plastic.
25. The horizontal dispensing container of claim 24 wherein the corrugations extend vertically.
26. The horizontal dispensing container of claim 24 wherein the corrugations extend horizontally.
27. The horizontal dispensing container of claim 24 wherein fasteners secure the sleeve to the pallet base and pallet cover.

28. A stackable horizontal dispensing container comprising:

- a pallet base;
- a pallet cover;
- two side panels secured to the pallet base and the pallet cover on opposite sides of the container; and
- two rectangular frames secured to the side panels on opposite sides of the container, each of the rectangular frames defining an opening of the horizontal dispensing container, whereby the container provides access on opposite sides to product residing in the container.

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29. The horizontal dispensing container of claim 28 wherein each side panel is made from three plies of plastic, two generally planar face plies and a middle ply having a plurality of dimples sandwiched between the face plies.

30. The horizontal dispensing container of claim 28 wherein each side panel is made of corrugated plastic.

31. A stackable horizontal dispensing container comprising:

- a pallet base;
- a pallet cover;
- two side walls extending between the pallet base and the pallet cover,
- 5 each side wall forming a side of the container;
- at least one brace extending between opposed sides of the container;
- and
- a rectangular frame secured to the side walls such that the rectangular frame defines an opening for access inside the horizontal dispensing
- 10 container.

32. The stackable horizontal dispensing container of claim 31, each of the side walls being bent to form a portion of another side of the container.

33. The stackable horizontal dispensing container of claim 31 further comprising fasteners securing the pallet base, pallet cover and side walls together.

34. The stackable horizontal dispensing container of claim 33 further comprising dunnage supported, at least in part, by the at least one brace.

35. The stackable horizontal dispensing container of claim 34 wherein the side walls are plastic.

36. A stackable horizontal dispensing container comprising:

5                   a pallet base having a lip extending upwardly from a body of the pallet base;

                  a pallet cover having a lip extending downwardly from a body of the pallet cover;

                  a three sided sleeve extending between the pallet base and the pallet cover, at least two sides of said sleeve being inside said lips of said pallet base and pallet cover;

10                  a rectangular frame secured to opposed sides of the sleeve such that the rectangular frame defines an opening on a fourth side of the horizontal dispensing container.

37. The stackable horizontal dispensing container of claim 36 further comprising dunnage inside an interior of the horizontal dispensing container defined by the sleeve, pallet base and pallet cover.

38. A method of manufacturing a stackable horizontal dispensing container, the method comprising:

making a three sided sleeve;

securing a generally rectangular metal frame to the sleeve; and

securing a pallet base and pallet cover to the sleeve such that a lip of the pallet base and a lip of the pallet cover are located outside the sleeve.

39. The method of claim 38 further comprising securing dunnage inside the horizontal dispensing container.

40. A method of manufacturing a stackable horizontal dispensing container, the method comprising:

securing two side panels to a generally rectangular metal frame;

securing a pallet base and pallet cover to the side panels with fasteners

5 extending through the side panels.

41. The method of claim 40 further comprising securing dunnage inside the horizontal dispensing container.

42. A method of manufacturing a stackable horizontal dispensing container, the method comprising:

securing two side panels to at least one generally rectangular metal frame;

5 securing a pallet base and pallet cover to the side panels; and

securing at least one brace to the side panels such that said brace extends between the side panels.

43. The method of claim 42 further comprising supporting dunnage inside the horizontal dispensing container.

44. The method of claim 43 wherein said dunnage is supported from said at least one brace.